



PATENT  
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Avery No. 2525-US

**Amendments to the Claims:**

This Listing of Claims replaces all prior versions, and listings, of claims in the application.

**Listing of Claims:**

Claims 1-142 (Previously Cancelled).

143. (Previously Presented and Allowed) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock; and

wherein the liner sheet strips extend diagonally on the back of the laminate facestock.

Claims 144-181 (Previously Cancelled).

182. (Previously Presented and Allowed) A method of forming a printable media sheet construction, comprising:

(a) providing a sheet construction including a liner sheet and a facestock sheet;

(b) cutting the facestock sheet without cutting the liner sheet to form printable media;

(c) cutting the liner sheet without cutting the facestock sheet to form a plurality of spaced liner strips on the facestock sheet and a web of interconnected liner waste strips between the spaced liner strips;

(d) after (c), removing the web as a single unit from off of the facestock sheet; and

(e) sheeting the sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media and at least one of the liner strips.

183. (Previously Presented and Allowed) The method of claim 182 wherein the at least one of the liner strips includes more than one of the liner strips.

184. (Previously Presented and Allowed) The method of claim 182 further comprising (f) removing an end strip of the facestock sheet to expose a printer infeed end strip of the liner sheet.

185. (Previously Presented and Allowed) The method of claim 184 wherein (f) is after (b) and (c).

186. (Previously Presented and Allowed) The method of claim 184 wherein (f) is before (b) and (c).

187. (Previously Presented and Allowed) The method of claim 184 further comprising (g) calendering an edge of the facestock sheet opposite to the end strip of the liner sheet.

188. (Previously Presented and Allowed) The method of claim 182 wherein (d) includes winding the web on a roll.

189. (Previously Presented and Allowed) The method of claim 182 wherein (c) is after (b).

190. (Previously Presented and Allowed) The method of claim 182 further comprising (f) calendering opposite ends of the sheet construction.

191. (Previously Presented and Allowed) The method of claim 182 wherein the plurality of printable media are arranged on the sheet in a matrix form including a plurality of columns and rows of the media.

192. (Previously Presented and Allowed) The method of claim 191 wherein the printable media comprise rectangular business cards.

193. (Previously Presented and Allowed) The method of claim 182 wherein the printable media comprise rectangular business cards.

194. (Previously Presented and Allowed) The method of claim 182 wherein the liner sheet strips define oppositely-facing, spaced fish-shaped strips.

Claim 195 (Previously Cancelled).

196. (Previously Presented and Allowed) A method of forming a printable media sheet construction, comprising:

- (a) providing a sheet construction including a liner sheet and a facestock sheet;
- (b) cutting the facestock sheet without cutting the liner sheet to form printable media;
- (c) cutting the liner sheet without cutting the facestock sheet to form a plurality of spaced liner strips on the facestock sheet and a web of interconnected liner waste strips between the spaced liner strips; and
- (d) after (c), removing the web as a single unit from off of the facestock sheet;

wherein the printable media comprise a plurality of rectangular business cards arranged in a matrix which includes a plurality of rows and a plurality of columns of the cards.

197. (Previously Presented and Allowed) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock; and

removing some of the strips from the laminate facestock before feeding the laminate facestock into a printer or copier for a printing operation thereon.

198. (Previously Presented and Allowed) The method of claim 197 wherein the removing includes peeling said some of the strips off of the film layer.

199. (Previously Presented and Allowed) The method of claim 197 wherein the strips remaining on the laminate facestock after the removing cover at least a substantial proportion of the facestock cut lines during the printing operation.

200. (Previously Presented and Allowed) The method of claim 197 wherein the removing includes removing alternate ones of the strips and the remaining strips remaining on the laminate facestock during the printing operation.

Claims 201-212 (Previously Cancelled).

213. (Previously Presented and Allowed) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form a liner-sheet cut line to define a narrow liner sheet strip along a leading edge of the facestock sheet; and

removing the liner sheet strip from the facestock sheet.

214. (Previously Presented and Allowed) The method of claim 213 further comprising sheeting the laminate sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media.

215. (Previously Presented and Allowed) The method of claim 214 wherein the plurality of printable media comprise an array of adjacent columns and rows of rectangular business cards separated by the facestock cut lines.

216. (Previously Presented and Allowed) The method of claim 213 wherein the liner-sheet cut line defines a first liner-sheet cut line, the narrow liner sheet strip defines a first narrow liner sheet strip; and further comprising cutting through an outer face of the liner sheet to form a second liner-sheet cut line which defines a second narrow liner sheet strip along a trailing edge of the facestock sheet, and removing the second liner sheet strip from the facestock sheet.

217. (Previously Presented and Allowed) The method of claim 213 wherein the liner-sheet cut line is between all of the facestock cut lines and the leading edge.

218. (Previously Presented and Allowed) A method of forming a printable media sheet construction, comprising:

- (a) providing a sheet construction including a liner sheet and a facestock sheet;
- (b) cutting the facestock sheet without cutting the liner sheet to form printable media;
- (c) cutting the liner sheet without cutting the facestock sheet to form a liner-sheet cut line which defines a narrow liner sheet strip along a leading edge of the facestock sheet; and
- (d) removing the narrow liner sheet strip from the facestock sheet.

219. (Previously Presented and Allowed) The method of claim 218 further comprising (e) sheeting the sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media.

220. (Previously Presented and Allowed) The method of claim 218 wherein the liner-sheet cut line defines a first liner-sheet cut line, the narrow liner sheet strip defines a first liner sheet strip, (c) includes cutting the liner sheet without cutting the facestock sheet to form a second liner-sheet cut line which defines a second narrow liner sheet strip along an opposite trailing edge of the facestock sheet and (d) includes removing the second narrow liner sheet strip from the facestock sheet.

221. (Previously Presented and Allowed) The method of claim 218 wherein the liner-sheet cut line is between all of the printable and the leading edge.

222. (Previously Presented and Allowed) A method of forming printable media, comprising:

providing a laminate sheet construction including (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive to the film layer of

the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media; and

forming a liner-sheet flexibility line in the liner sheet which forms a narrow liner sheet strip along a leading edge of the facestock sheet.

223. (Previously Presented and Allowed) The method of claim 222 wherein the forming includes cutting the liner sheet.

224. (Previously Presented and Allowed) The method of claim 223 wherein the cutting comprises die cutting.

225. (Previously Presented and Allowed) The method of claim 222 wherein the liner-sheet flexibility line defines a first liner-sheet flexibility line, the narrow liner sheet strip defines a first liner sheet strip, and further comprising forming a second liner-sheet flexibility line in the liner sheet which forms a narrow second liner sheet strip along an opposite trailing edge of the facestock sheet.

226. (Previously Presented and Allowed) The method of claim 222 wherein the flexibility line is between all of the facestock cut lines and the leading edge.

227. (Previously Presented and Allowed) A method of forming a printable media sheet construction, comprising:

(a) providing a sheet construction including a liner sheet and a facestock sheet;

(b) cutting the facestock sheet without cutting the liner sheet to form printable media; and

(c) without cutting the facestock sheet, forming on the liner sheet a liner-sheet flexibility line which defines a narrow liner sheet strip along a leading edge of the facestock sheet.

228. (Previously Presented and Allowed) The method of claim 227 wherein the forming includes cutting the liner sheet.

229. (Previously Presented and Allowed) The method of claim 228 wherein the cutting includes die cutting.

230. (Previously Presented and Allowed) The method of claim 227 wherein the liner-sheet flexibility line defines a first liner-sheet flexibility line, the narrow liner sheet strip defines a first liner sheet strip, and further comprising (d) without cutting the facestock sheet, forming on the liner sheet a second liner-sheet flexibility line which defines a narrow second liner sheet strip along a trailing edge of the facestock sheet.

231. (Previously Presented and Allowed) The method of claim 227 wherein the flexibility line is between all of the printable media and the leading edge.

232. (Previously Presented and Allowed) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock;



sheeting the laminate sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media and at least one of the liner sheet strips; and

removing an end strip of the laminate facestock to expose a top surface of a strip of an end one of the liner sheet strips, the exposed strip defining a printer infeed end of the laminate sheet construction.

233. (Previously Presented and Allowed) The method of claim 232 wherein the printer infeed end defines a first printer infeed end, and further comprising calendering an end of the laminate sheet construction opposite to the exposed strip to define a second printer infeed end of the laminate sheet construction.

234. (Previously Presented and Allowed) The method of claim 233 further comprising feeding the laminate sheet construction via the first printer infeed end into a vertical feed ink jet printer.

235. (Previously Presented and Allowed) The method of claim 233 further comprising feeding the laminate sheet construction via the second printer infeed end into a horizontal feed ink jet printer.

236. (Previously Presented and Allowed) The method of claim 232 wherein the removing is before the liner sheet cutting.

237. (Previously Presented and Allowed) The method of claim 232 wherein the removing is after the liner sheet cutting.

238. (Previously Presented and Allowed) The method of claim 232 wherein each of the sheets includes more than one of the liner sheet strips.

239. (Previously Presented and Allowed) The method of claim 232 wherein the plurality of printable media are arranged on the sheet in a matrix form including a plurality of columns and rows of the media.

240. (Previously Presented and Allowed) The method of claim 239 wherein the printable media comprise rectangular business cards.

241. (Previously Presented and Allowed) The method of claim 232 wherein the printable media comprise rectangular business cards.

242. (Previously Presented and Allowed) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock;

sheeting the laminate sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media and at least one of the liner sheet strips; and

removing some of the strips from the laminate facestock before feeding the laminate facestock into a printer or copier for a printing operation thereon.

243. (Previously Presented and Allowed) The method of claim 242 wherein the removing includes peeling said some of the strips off of the film layer.

244. (Previously Presented and Allowed) The method of claim 242 wherein the strips remaining on the laminate facestock after the removing cover at least a substantial proportion of the facestock cut lines.

245. (Previously Presented and Allowed) The method of claim 242 wherein the removing includes removing alternate ones of the strips.

246. (Previously Presented and Allowed) The method of claim 242 wherein the plurality of printable media are arranged on the sheet in a matrix form including a plurality of columns and rows of the media.

247. (Previously Presented and Allowed) The method of claim 246 wherein the printable media comprise rectangular business cards.

248. (Previously Presented and Allowed) The method of claim 242 wherein the printable media comprise rectangular business cards with square corners.

249. (Previously Presented and Allowed) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock;

sheeting the laminate sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media and at least one of the liner sheet strips; and

wherein the liner-sheet strips extend diagonally on the back of the laminate facestock..

250. (Previously Presented and Allowed) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock;

sheeting the laminate sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media and at least one of the liner sheet strips; and

wherein the liner-sheet cut lines have a wavy curved shape across the back of the laminate facestock.

251. (Previously Presented and Allowed) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock;

sheeting the laminate sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media and at least one of the liner sheet strips;

wherein the laminate sheet construction is provided in a roll; and

before the cutting steps, loading the roll onto a press with the liner sheet side up.

252. (Previously Presented and Allowed) The method of claim 251 wherein the facestock cut lines cutting comprises after the loading, die cutting the laminate sheet construction from the bottom up, and wherein the liner-sheet cut lines cutting comprises die cutting the laminate sheet construction from the top down.

253. (Previously Presented and Allowed) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock;

sheeting the laminate sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media and at least one of the liner sheet strips; and

wherein the liner sheet strips define oppositely-facing, spaced fish-shaped strips.

254. (Previously Presented and Allowed) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock; and

wherein the printable media comprise a plurality of rectangular business cards arranged in a matrix including a plurality of columns and a plurality of rows of the cards, adjacent cards in each of the rows abutting one another.

255. (Previously Presented and Allowed) The method of claim 254 wherein adjacent cards in the columns abut one another.

256. (Previously Presented and Allowed) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film

layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

sheeting the sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media;

wherein the printable media define a matrix of rectangular business cards comprising a plurality of rows and columns of the cards; and

wherein the business cards each comprise a single piece, single material card, and the business cards directly abut business cards in adjacent rows and columns separated only by the facestock cut line therebetween.

257. (Previously Presented and Allowed) The method of claim 256 wherein the cutting comprises die cutting.

258. (Previously Presented and Allowed) The method of claim 256 wherein the cutting comprises laser cutting.

259. (Previously Presented and Allowed) The method of claim 256 wherein the liner sheet comprises a densified bleached draft paper liner sheet, and the film layer comprises a low density polyethylene layer which is extrusion coated on the densified bleached kraft paper liner sheet.

260. (Previously Presented and Allowed) The method of claim 256 wherein the adhesive layer comprises hot melt pressure sensitive adhesive, and the facestock sheet is laminated with the adhesive layer to the film layer of the film-coated liner sheet.

261. (Previously Presented and Allowed) The method of claim 256 further comprising passing the sheet through a printer or copier and thereby printing indicia on the printable media, and after printing the indicia, separating the media from the liner sheet.

262. (Previously Presented and Allowed) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

sheeting the sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media; and

removing an end strip of the facestock sheet to expose a top surface of a strip of an end one of the liner sheet, the exposed strip defining a printer infeed end of the laminate sheet construction.

263. (Previously Presented and Allowed) The method of claim 262 wherein the printer infeed end defines a first printer infeed end, and further comprising calendering an end of the laminate sheet construction opposite to the exposed strip to define a second printer infeed end of the laminate sheet construction.

264. (Previously Presented and Allowed) The method of claim 263 further comprising feeding the laminate sheet construction via the first printer infeed end into a vertical feed ink jet printer.



265. (Previously Presented and Allowed) The method of claim 263 further comprising feeding the laminate sheet construction via the second printer infeed end into a horizontal feed ink jet printer.

266. (Previously Presented and Allowed) The method of claim 262 further comprising passing the sheet through a printer or copier and printing indicia on the printable media, and after the printing separating the media from the liner sheet.

267. (Previously Presented and Allowed) A method of forming a business card sheet construction, comprising:

providing a facestock sheet having a front side surface and a back side surface;

releasably adhering a liner sheet to the facestock sheet so that it covers at least substantially the entire back side surface;

forming facestock continuous through-cut lines through the facestock sheet to the back side surface, but not through the liner sheet;

the through-cut lines defining at least in part perimeter edges of printable business cards which directly abut one another and share at least a common edge;

the back side surface of the facestock sheet forming back side surfaces of the printable business cards; and

areas of the liner sheet covering back sides of the through-cut lines and thereby holding the printable business cards together when the business card sheet construction is fed into a printer or copier for a printing operation on the front side surface of the business cards and allowing the business cards to be removed from the liner sheet after the printing operation into individual printed business cards.

268. (Previously Presented and Allowed) A method of forming business cards, comprising:

providing a facestock sheet having a front side surface and a back side surface;

releasably adhering a liner sheet to the facestock sheet so that it covers at least substantially the entire back side surface;

forming facestock continuous through-cut lines through the facestock sheet to the back side surface, but not through the liner sheet,

the through-cut lines defining at least in part perimeter edges of printable business cards which directly abut one another and share at least a common edge;

the back side surface of the facestock sheet forming back side surfaces of the printable business cards of a business card sheet construction;

feeding the business card sheet construction into a printer or copier for a printing operation on the front side surface of the business cards, areas of the liner sheet covering back sides of the through-cut lines and thereby holding the printable business cards together during the feeding and the printing operation; and

removing the business cards from the liner sheet after the printing operation to form individual printed business cards.

269. (Previously Presented and Allowed) A method of forming a sheet of printable media, comprising:

(a) providing a roll of a web of laminate sheet construction comprising a liner sheet adhered to a cardstock sheet;

(b) unwinding at least a portion of the web from the roll;

(c) die cutting the cardstock sheet of the unwound web without cutting the liner sheet to form outline perimeters of printable media;

(d) die cutting the liner sheet of the unwound web without cutting the facestock sheet to form liner strips and liner waste strips;

(e) after (d), removing the liner waste strips from the web; and

(f) after (c), (d) and (e), sheeting the web into sheets.

270. (Previously Presented and Allowed) The method of claim 269 wherein the web is a dual-web, and (f) includes cutting the dual-web into two single lengthwise side-by-side webs.

271. (Previously Presented and Allowed) The method of claim 269 further comprising forming a scored fold line in the cardstock sheet.

272. (Previously Presented and Allowed) The method of claim 271 wherein the forming is at the same time as the cardstock sheet die cutting.

273. (Previously Presented and Allowed) The method of claim 269 further comprising before (c), printing indicia on the cardstock sheet.

274. (Previously Presented and Allowed) The method of claim 269 wherein (a) includes providing a roll of the cardstock sheet, unwinding the cardstock sheet roll, laminating the liner sheet to the unwound cardstock sheet to form the web of laminate sheet construction and winding the web to form the web roll.

275. (Previously Presented and Allowed) The method of claim 269 wherein the liner sheet includes a paper sheet with ultraremovable adhesive.

276. (Previously Presented and Allowed) A method of forming a printable media sheet construction, comprising:

- (a) providing a sheet construction including a liner sheet and a facestock sheet;
  - (b) cutting the facestock sheet without cutting the liner sheet to form printable media;
  - (c) cutting the liner sheet without cutting the facestock sheet to form a plurality of spaced liner strips on the facestock sheet and liner waste strips between the spaced liner strips;
  - (d) after (c), removing the liner waste strips from off of the facestock sheet; and
- wherein the removing includes pulling the liner waste strips on to a rotating cylinder.

277. (Previously Presented and Allowed) The method of claim 276 wherein (a) includes the sheet construction being provided as a web, and further comprising after (d), sheeting the web into sheets.

278. (Previously Presented and Allowed) The method of claim 276 wherein the media are business cards, greeting cards or postcards.

279. (Previously Presented and Allowed) The method of claim 276 wherein the liner sheet is a paper liner sheet adhered to the facestock sheet with ultraremovable adhesive.

280. (Previously Presented and Allowed) The method of claim 276 further comprising calendering an infeed end of the sheet construction.

281. (Previously Presented and Allowed) The method of claim 276 further comprising before (b) and (c), printing indicia on the facestock sheet.

282. (Previously Presented and Allowed) A method of forming printed media, comprising:

providing a printable media sheet construction including (a) a facestock sheet having through-cut lines separating the sheet into a plurality of printable media and (b) a plurality of paper strips attached with ultraremovable adhesive to a back face of the facestock sheet and over

at least some of the through-cut lines and thereby holding the printable media together, the sheet construction including a calendered edge;

separately feeding, calendered edge first, the printable media sheet constructions off a stack of same via an automatic feed tray into a printer or copier and thereby conducting a printing operation on the printable media; and

after the printing operation, separating the printed printable media from the paper strips off of the ultraremovable adhesive.

283. (Previously Presented and Allowed) A method of forming printed media, comprising:

providing a printable media sheet construction including (a) a facestock sheet having through-cut lines separating the sheet into a plurality of printable media and (b) a plurality of paper strips attached with ultraremovable adhesive to a back face of the facestock sheet and over at least some of the through-cut lines and thereby holding the printable media together, the printable media including at least one scored fold line;

separately feeding the printable media sheet construction off a stack of same via an automatic feed tray into a printer or copier and thereby conducting a printing operation on the printable media;

after the printing operation, separating the printed printable media from the paper strips off of the ultraremovable adhesive; and

after the printing operation, folding the printed media on the fold line.

Claims 284-291 (Previously cancelled).

292. (Previously Presented and Allowed) A method of forming a sheet of printable media, comprising:

(a) providing a roll of a web of laminate sheet construction comprising a liner sheet adhered to a cardstock sheet;

(b) unwinding at least a portion of the web from the roll;

(c) die cutting the cardstock sheet of the unwound web without cutting the liner sheet to form outline perimeters of printable media;

(d) die cutting the liner sheet of the unwound web without cutting the facestock sheet to form a leading edge liner sheet waste strip;

(e) after (d), removing the liner waste strip from the web; and

(f) after (c), (d) and (e), sheeting the web into sheets.

293. (Previously Presented and Allowed) The method of claim 292 wherein the waste strip is about ¼ inch wide.

294. (Previously Presented and Allowed) The method of claim 292 wherein the printable media comprise business cards.

295. (Previously Presented and Allowed) A method of forming printable media, comprising:

providing a laminate cardstock including (1) a liner sheet including a paper sheet and ultraremovable adhesive on the paper sheet, and (2) a cardstock sheet adhered to the ultraremovable adhesive;

cutting through the cardstock sheet to the paper sheet to form cardstock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form a liner-sheet cut line defining a leading or trailing edge liner sheet waste strip on a back side of the laminate cardstock; and

removing the waste strip from the back side before feeding the cardstock sheet through a printer or copier.

296. (Previously Presented and Allowed) The method of claim 295 wherein the sheet waste strip is about  $\frac{1}{4}$  inch wide.

297. (Previously Presented and Allowed) The method of claim 295 wherein the liner sheet includes an adhesive-receptive coating on the paper sheet, and the ultraremovable adhesive is on the coating.

298. (Previously Presented and Allowed) The method of claim 295 wherein the printable media comprise business cards.

299. (Previously Presented and Allowed) The method of claim 295 wherein the cutting through the cardstock sheet and the cutting through the outer face both comprise die cutting.

300. (Previously Presented and Allowed) A method of forming printable media, comprising:

providing a laminate cardstock including (1) a liner sheet including a paper sheet and ultraremovable adhesive on the paper sheet, and (2) a cardstock sheet adhered to the ultraremovable adhesive;

cutting through the cardstock sheet to the paper sheet to form cardstock cut lines defining at least in part perimeters of printable media; and

cutting through an outer face of the liner sheet to form a liner-sheet cut line defining a leading or trailing edge liner sheet strip on a back side of the laminate cardstock;

wherein the liner-sheet cut line defines a flexibility cut line assisting in the feeding of the cardstock sheet through a printer or copier.

301. (Previously Presented and Allowed) The method of claim 300 wherein the flexibility cut line is parallel to and spaced about a  $\frac{1}{4}$  inch from the leading or trailing edge of the cardstock sheet.

302. (Previously Presented and Allowed) The method of claim 300 wherein the liner sheet includes an adhesive-receptive coating on the paper sheet, and the ultraremovable adhesive is on the coating.

303. (Previously Presented and Allowed) The method of claim 300 wherein the printable media comprise business cards.

304. (Previously Presented and Allowed) The method of claim 300 wherein the cutting through the cardstock sheet and the cutting through an outer face of the liner sheet both comprise die cutting.

305. (Previously Presented and Allowed) The method of claim 267 wherein the forming includes the through-cut lines being a matrix of intersecting lateral and longitudinal through-cut lines.

306. (Previously Presented and Allowed) The method of claim 268 further comprising before the feeding, die cutting the liner sheet to form liner sheet continuous through cut-lines through the liner sheet to the facestock sheet.

307. (Previously Presented and Allowed) A method of forming a business card sheet construction, comprising:

forming facestock continuous through-cut lines through a facestock sheet to a back side surface thereof, but not through-cut through a liner sheet, the liner sheet being releasably adhered to the facestock sheet so that it covers at least substantially the entire back side surface;



the through-cut lines defining at least in part perimeter edges of printable business cards which directly abut one another and share at least a common edge;

the back side surface of the facestock sheet forming back side surfaces of the printable business cards; and

areas of the liner sheet covering back sides of the through-cut lines and thereby holding the printable business cards together when the business card sheet construction is fed into a printer or copier for a printing operation on a front side surface of the business cards and allowing the business cards to be removed from the liner sheet after the printing operation into individual printed business cards.

308. (Previously Presented and Allowed) The method of claim 307 wherein the liner sheet is a solid liner sheet.

309. (Previously Presented and Allowed) The method of claim 308 wherein the solid liner sheet covers all of the back sides of all of the facestock continuous through-cut lines.

310. (Previously Presented and Allowed) The method of claim 308 wherein the solid liner sheet extends an entire width of the facestock sheet.

311. (Previously Presented and Allowed) The method of claim 310 wherein the solid liner sheet extends an entire length of the facestock sheet.

312. (Previously Presented and Allowed) The method of claim 307 wherein the forming includes the facestock continuous through-cut lines being formed by die cutting.

313. (Previously Presented and Allowed) The method of claim 307 wherein the forming includes the printable business cards being arranged in a matrix on the facestock sheet.

314. (Previously Presented and Allowed) The method of claim 313 wherein the matrix includes two columns of cards directly adjacent one another and separated only by one of the through-cut lines.

315. (Previously Presented and Allowed) The method of claim 307 wherein the facestock sheet is a glossy cardstock.

316. (Previously Presented and Allowed) The method of claim 307 wherein the liner sheet is bonded to the back side of the facestock sheet without adhesive directly on the liner sheet.

317. (Previously Presented and Allowed) The method of claim 307 wherein (a) the facestock sheet includes left and right side edges, (b) the through-cut lines include frame cut lines and grid cut lines, (c) the frame cut lines include first and second side cut lines spaced in from the left and right side edges, respectively, and disposed parallel thereto, and first and second end cut lines spaced in from and parallel to the first and second end edges, both of the end cut lines engaging both of the side cut lines, the frame cut lines defining a central area on the facestock sheet, (d) the grid cut lines defining a grid disposed in the central area, and (e) the grid cut lines and the frame cut lines separating the central area into the printable business cards.

318. (Previously Presented and Allowed) The method of claim 307 wherein the facestock sheet includes a tag sheet.

319. (Previously Presented and Allowed) The method of claim 307 wherein the liner sheet comprises a densified bleached kraft sheet.

320. (Previously Presented and Allowed) The method of claim 307 wherein the facestock sheet includes a layer of adhesive and a film layer on the layer of adhesive.

321. (Previously Presented and Allowed) The method of claim 307 wherein the facestock sheet includes a sheet, an adhesive layer on a back side of the sheet and a film layer on the adhesive layer, wherein the facestock sheet thereby defines a dry laminate facestock sheet.

322. (Previously Presented and Allowed) The method of claim 321 wherein the adhesive layer is a hot melt adhesive layer, the film is a low density polyethylene film, the liner sheet is a densified bleached kraft liner sheet, and the sheet is an uncoated tag sheet.

323. (Previously Presented and Allowed) The method of claim 321 wherein the liner sheet covers all of the back sides of all of the through-cut lines.

324. (Previously Presented and Allowed) The method of claim 307 wherein at least some of the through-cut lines define a waste border portion of the facestock sheet around the business cards, and the business cards are centrally disposed on the facestock sheet.

325. (Previously Presented and Allowed) The method of claim 307 wherein the through-cut lines include vertical and horizontal cut lines.

326. (Previously Presented and Allowed) The method of claim 325 wherein a top one of the horizontal cut lines extends a full width of the facestock sheet.

327. (Previously Presented and Allowed) The method of claim 326 wherein ends of the rest of the horizontal cut lines are spaced inwardly from the left and right side edges of the facestock sheet.

328. (Previously Presented and Allowed) The method of claim 327 wherein the rest of the horizontal cut lines extend a distance out beyond the outermost of the vertical cut lines.

329. (Previously Presented and Allowed) The method of claim 325 wherein the vertical cut lines include a left cut line positioned proximate to but spaced a distance inward from

the left side edge, a right cut line positioned proximate to but spaced a distance inward from the right side edge, and a center cut line in the center of the facestock sheet.

330. (Previously Presented and Allowed) The method of claim 325 wherein the liner sheet covers the entire back sides of all of the through-cut lines.

331. (Previously Presented and Allowed) The method of claim 307 wherein the facestock sheet includes a cardstock sheet.

332. (Previously Presented and Allowed) The method of claim 307 wherein the liner sheet comprises a base paper sheet.

333. (Previously Presented and Allowed) The method of claim 307 wherein the liner sheet covers the entire back side of the facestock sheet.

334. (Previously Presented and Allowed) The method of claim 307 wherein the through-cut lines define all of the perimeter edges of all of the business cards.

335 (Previously Presented and Allowed) The method of claim 307 wherein the business cards are arranged in a two column matrix on the facestock sheet.

336. (Previously Presented and Allowed) The method of claim 335 wherein the business cards in each column of the two column matrix abut adjacent cards in the same column separated only by respective ones of the through-cut lines.

337. (Previously Presented and Allowed) The method of claim 307 wherein the facestock sheet is a dry laminate facestock.

338. (Previously Presented and Allowed) The method of claim 307 wherein the facestock sheet is a tag facestock.

339. (Previously Presented and Allowed) The method of claim 307 wherein the facestock sheet is a non-dry laminate facestock.

340. (Previously Presented and Allowed) The method of claim 307 wherein the facestock sheet is a non-tag facestock.

341. (Previously Presented and Allowed) The method of claim 307 wherein the cards comprise a matrix block of printable business cards surrounded by a waste facestock sheet perimeter frame.

342. (Previously Presented and Allowed) The method of claim 307 wherein the liner sheet is bonded to the back side surface of the facestock sheet without adhesive directly on the liner sheet.

343. (Previously Presented and Allowed) The method of claim 307 wherein portions of a back side of the facestock sheet form back sides of the printable business cards.

344. (Previously Presented and Allowed) The method of claim 307 wherein the facestock sheet and the liner sheet are in a rolled web, before the forming.

345. (Previously Presented and Allowed) The method of claim 344 further comprising sheeting a portion of the web unrolled from the rolled web to form the sheets.

346. (Previously Presented and Allowed) The method of claim 345 wherein the sheeting is after the forming.

347. (Previously Presented and Allowed) A method of forming printable cards, comprising:

cutting through a facestock sheet of a sheet construction, which includes a liner sheet construction and the facestock sheet attached to the liner sheet construction, but not through-cut

through the liner sheet construction, to form facestock cut lines defining at least in part perimeters of printable cards; and

sheeting the sheet construction into a plurality of printable card sheets, each of the sheets including a plurality of the printable cards; the cards defining a card matrix including a plurality of rows and columns of the printable cards on each of the sheets, and the cards in the matrix directly abut cards in adjacent rows and columns, separated only by the facestock cut line therebetween.

348. (Previously Presented and Allowed) The method of claim 347 wherein the cards each comprise a single-piece printable business card.

349. (Previously Presented and Allowed) The method of claim 347 wherein the liner sheet construction has a liner-sheet layer on a liner sheet, and the facestock sheet is attached with adhesive to the liner-sheet layer.

350. (Previously Presented and Allowed) The method of claim 349 wherein the cutting includes cutting through the adhesive and the liner-sheet layer.

351. (Previously Presented and Allowed) The method of claim 349 wherein the liner-sheet layer is extrusion coated on the liner sheet.

352. (Previously Presented and Allowed) The method of claim 347 wherein the cutting is die cutting.

353. (Previously Presented and Allowed) The method of claim 347 wherein portions of a back side of the facestock sheet form back sides of the printable cards.

354. (Previously Presented and Allowed) The method of claim 347 wherein the liner sheet is a paper sheet.

355. (Presently Amended) The method of claim ~~346~~ 347 wherein the sheet construction comprises a web.

356. (Previously Presented and Allowed) The method of claim 355 further comprising before the cutting and the sheeting, unwinding the web off of a roll.

357. (Previously Presented and Allowed) The method of claim 356 wherein the cutting is before the sheeting.

358. (Previously Presented and Allowed) The method of claim 347 wherein areas of the liner sheet construction cover back sides of the cut lines and thereby hold the printable cards together when the sheet construction is fed into a printer or copier for a printing operation on a front side surface of the cards and allow the cards to be removed from the liner sheet construction after the printing operation into individual printed cards.

359. (Newly Added) A method of forming a business card sheet construction, comprising:

forming facestock continuous through-cut lines through a facestock sheet to a back side surface thereof, but not through-cut through a liner sheet, the liner sheet being releasably adhered to the facestock sheet so that it covers at least substantially the entire back side surface;

the through-cut lines defining perimeter edges of printable business cards and at least in part a waste portion surrounding the printable business cards;

the back side surface of the facestock sheet forming back side surfaces of the printable business cards; and

areas of the liner sheet covering back sides of the through-cut lines and thereby constructed and adapted to hold the printable business cards and the waste portion together when the business card sheet construction is fed into a printer or copier for a printing operation on a

front side surface of the business cards and allowing the business cards to be removed from the liner sheet after the printing operation into individual printed business cards.

360. (Newly Added) The method of claim 359 wherein the liner sheet is a solid liner sheet covering all of the back sides of all of the facestock continuous through-cut lines.

361. (Newly Added) The method of claim 360 wherein the solid liner sheet extends an entire width of the facestock sheet.

362. (Newly Added) The method of claim 361 wherein the solid liner sheet extends an entire length of the facestock sheet.

363. (Newly Added) The method of claim 359 wherein the forming includes the facestock continuous through-cut lines being formed by die cutting.

364. (Newly Added) The method of claim 359 wherein the forming includes the printable business cards being arranged in a matrix on the facestock sheet.

365. (Newly Added) The method of claim 364 wherein the matrix includes two columns of cards directly adjacent one another and separated only by one of the through-cut lines.

366. (Newly Added) The method of claim 359 wherein the liner sheet is bonded to the back side of the facestock sheet without adhesive directly on the liner sheet.

367. (Newly Added) The method of claim 359 wherein (a) the facestock sheet includes left and right side edges, (b) the through-cut lines include frame cut lines and grid cut lines, (c) the frame cut lines include first and second side cut lines spaced in from the left and right side edges, respectively, and disposed parallel thereto, and first and second end cut lines spaced in from and parallel to the first and second end edges, both of the end cut lines engaging both of the side cut lines, the frame cut lines defining a central area on the facestock sheet, (d)



the grid cut lines defining a grid disposed in the central area, and (e) the grid cut lines and the frame cut lines separating the central area into the printable business cards.

368. (Newly Added) The method of claim 359 wherein the liner sheet covers all of the back sides of all of the through-cut lines.

369. (Newly Added) The method of claim 359 wherein the through-cut lines include vertical and horizontal cut lines.

370. (Newly Added) The method of claim 369 wherein a top one of the horizontal cut lines extends a full width of the facestock sheet.

371. (Newly Added) The method of claim 370 wherein ends of the rest of the horizontal cut lines are spaced inwardly from the left and right side edges of the facestock sheet.

372. (Newly Added) The method of claim 371 wherein the rest of the horizontal cut lines extend a distance out beyond the outermost of the vertical cut lines.

373. (Newly Added) The method of claim 370 wherein the vertical cut lines include a left cut line positioned proximate to but spaced a distance inward from the left side edge, a right cut line positioned proximate to but spaced a distance inward from the right side edge, and a center cut line in the center of the facestock sheet.

374. (Newly Added) The method of claim 359 wherein the facestock sheet includes a cardstock sheet.

375. (Newly Added) The method of claim 359 wherein the liner sheet comprises a base paper sheet.

376. (Newly Added) The method of claim 359 wherein the printable business cards are arranged in a two column matrix on the facestock sheet, and the business cards in each

column of the two column matrix abut adjacent cards in the same column separated only by respective ones of the through-cut lines.

377 (Newly Added) The method of claim 359 wherein the facestock sheet and the liner sheet are in a rolled web, before the forming.

378. (Newly Added) The method of claim 377 further comprising sheeting a portion of the web unrolled from the rolled web to form the sheets.

379. (Newly Added) The method of claim 378 wherein the sheeting is after the forming.

380. (Newly Added) A method of forming printable business cards, comprising:

cutting through a facestock sheet of a sheet construction, which includes a liner sheet construction and the facestock sheet attached to the liner sheet construction, but not through-cut through the liner sheet construction, to form facestock cut lines defining perimeters of printable business cards and a waste portion; and

sheeting the sheet construction into a plurality of printable card sheets, each of the sheets including a plurality of the printable business cards, the cards defining a card matrix including a plurality of rows and columns of the printable business cards on each of the sheets, and the waste portion surrounding the printable business cards.

381. (Newly Added) The method of claim 380 wherein the cards in the matrix directly abut cards in adjacent rows and columns, separated only by the facestock cut line therebetween.

382. (Newly Added) The method of claim 380 wherein the cutting is die cutting.

383. (Newly Added) The method of claim 380 wherein portions of a back side of the facestock sheet form back sides of the printable cards.

384. (Newly Added) The method of claim 380 wherein the liner sheet is a paper sheet.
385. (Newly Added) The method of claim 380 wherein the sheet construction comprises a web.
386. (Newly Added) The method of claim 385 further comprising before the cutting and the sheeting, unwinding the web off of a roll.
387. (Newly Added) The method of claim 386 wherein the cutting is before the sheeting.
388. (Newly Added) The method of claim 387 wherein areas of the liner sheet construction cover back sides of the cut lines and thereby hold the printable business cards and the waste portion together when the printable card sheet is fed into a printer or copier for a printing operation on a front side surface of the cards and allow the cards to be removed from the printable card sheet after the printing operation into individual printed cards.